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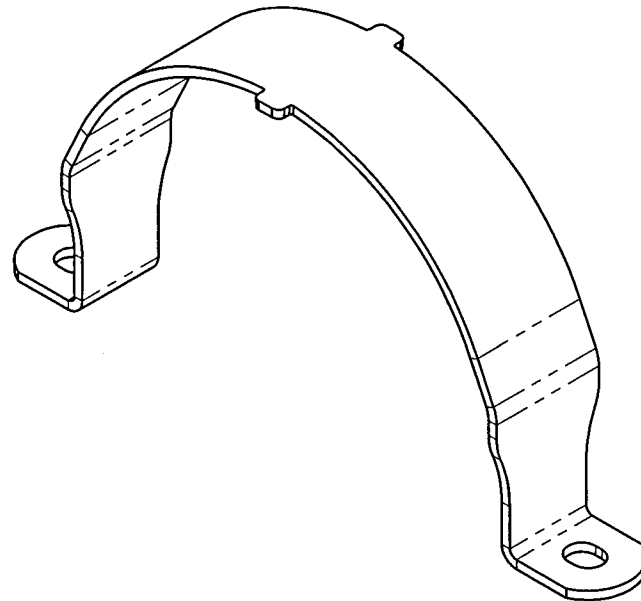
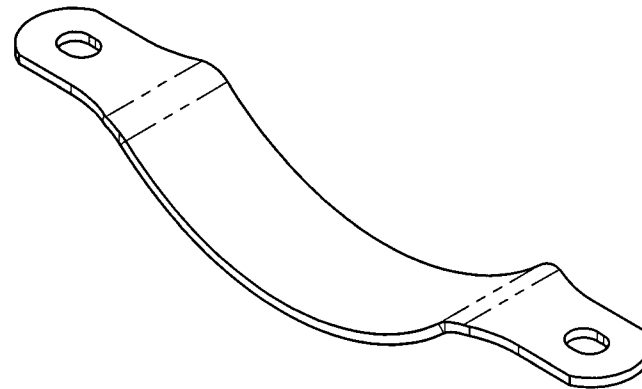
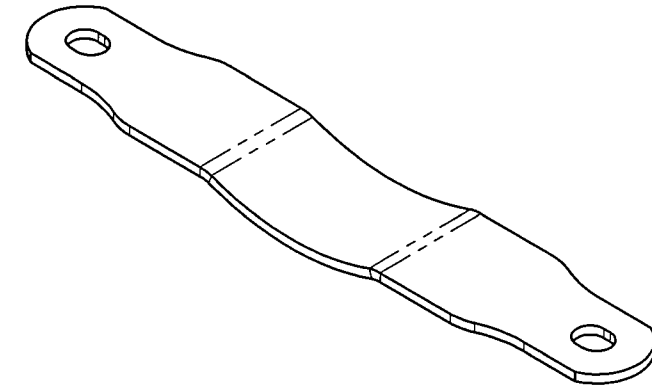
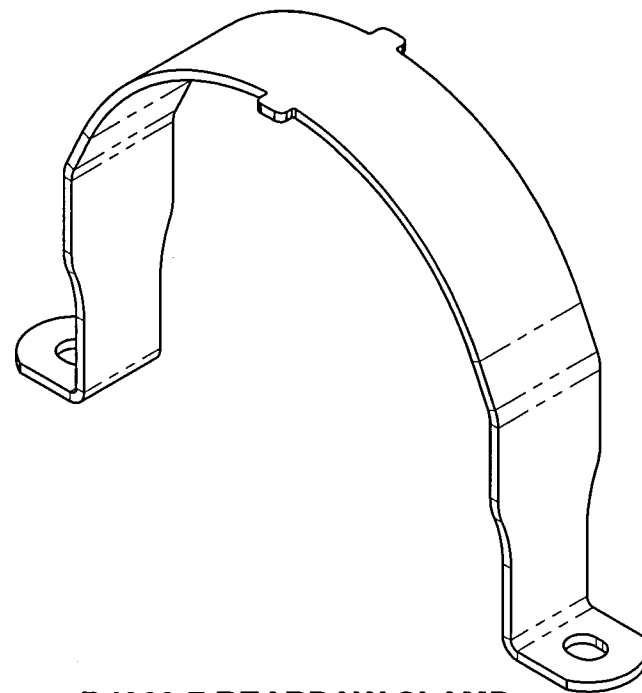
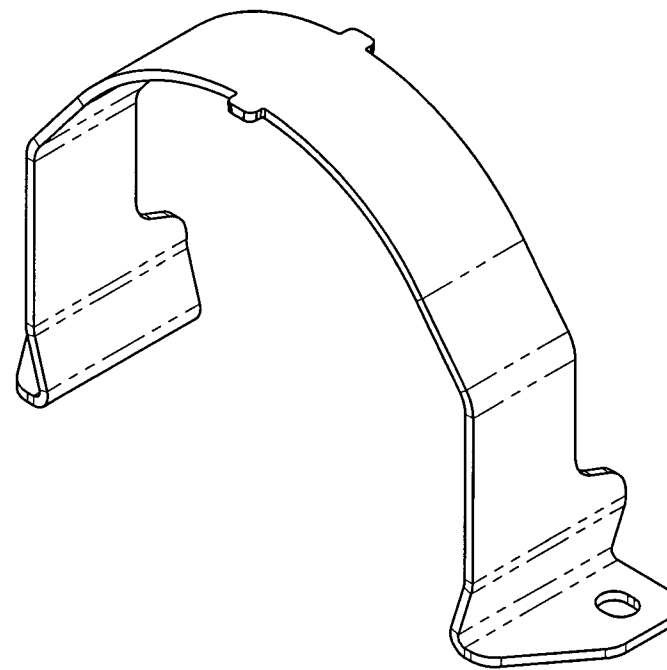
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**D4060-1 412 SKI CLAMP, TOP****D4060-3 412 SKI CLAMP, BOTTOM****D4060-5 412 SKI CLAMP, AFT****D4060-7 BEARPAW CLAMP****D4060-9 AFT BEARPAW CLAMP****NOTES:**

1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

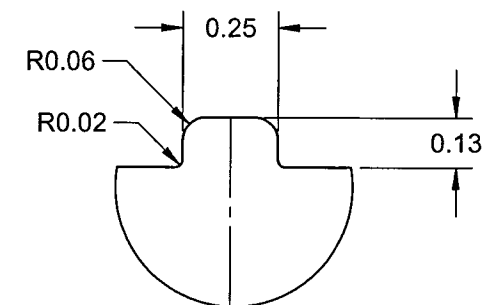
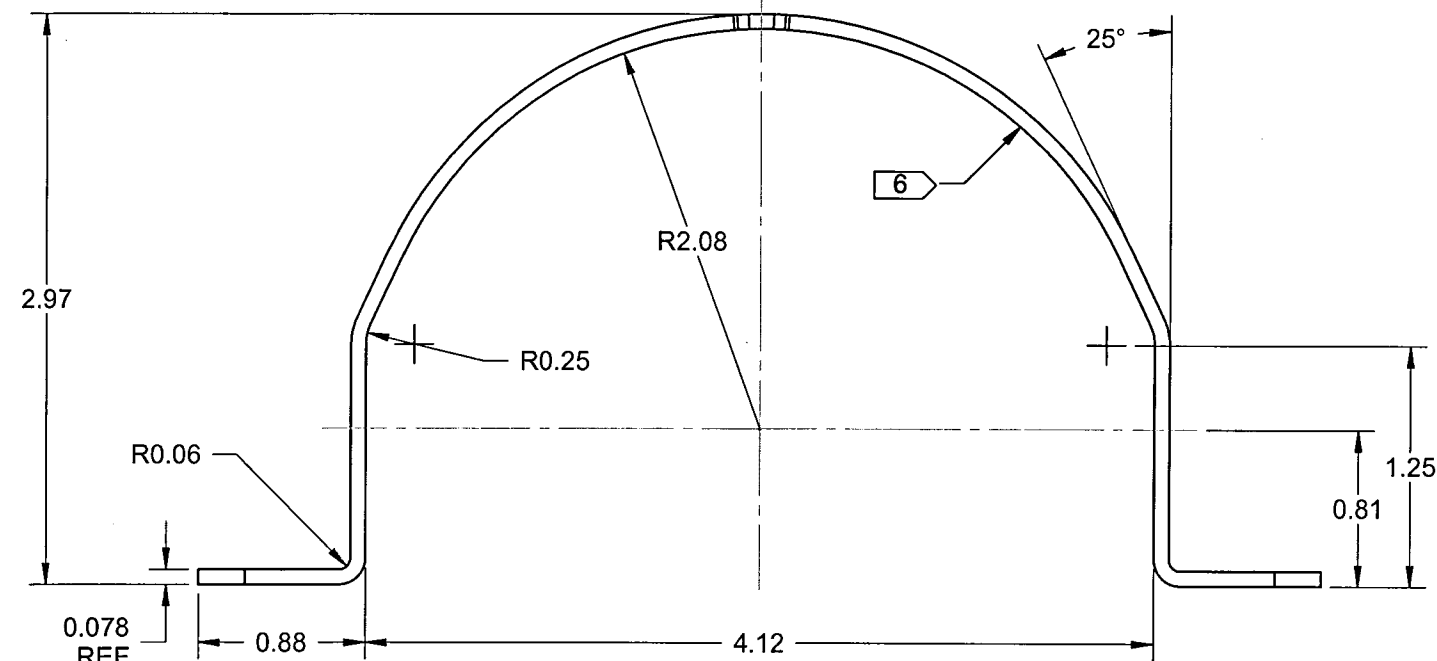
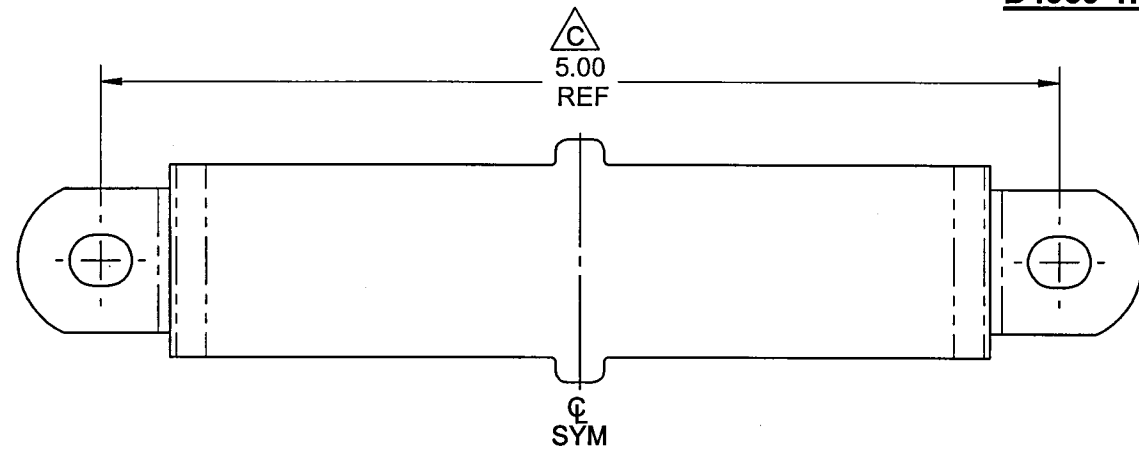
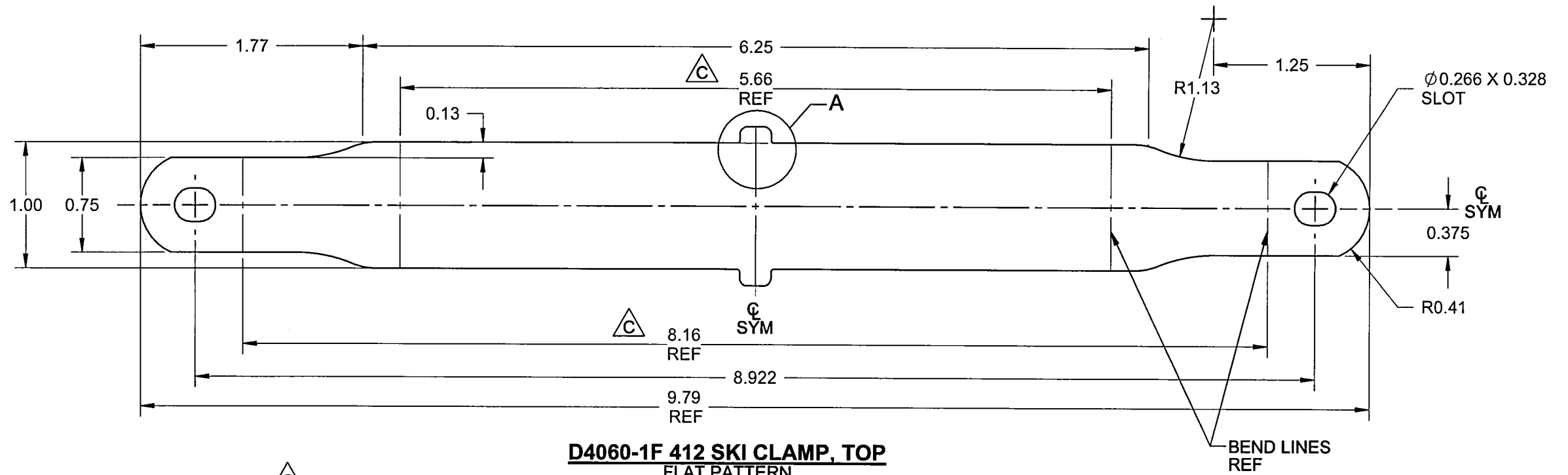
6) IDENTIFICATION: IDENTIFY PER DART QSI 044

7) WEIGHT: D4060-1/-7 = 0.23 lbs, D4060-3/-5 = 0.12 lbs, D4060-9 = 0.28

RELEASED
2016-10-18
ECN 16-654

APPROVED

C	ADD -7 & -9. REASON; CIR16-67. ADD "REF" FOR BEND LINES.	AJS	16.05.09
B	ADD CUSHION RETENTION DETAILS TO -1 CLAMP, REASON: PAR 14-368, PAR 14-331, NCR 14-3521	VS	15.05.14
A	NEW ISSUE	MB	10.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ML	DRAWING NO.	REV. C
MFG. APPR.	DD	D4060	SHEET 1 OF 6
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	412 SKI CLAMP	NTS
DATE	16.05.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

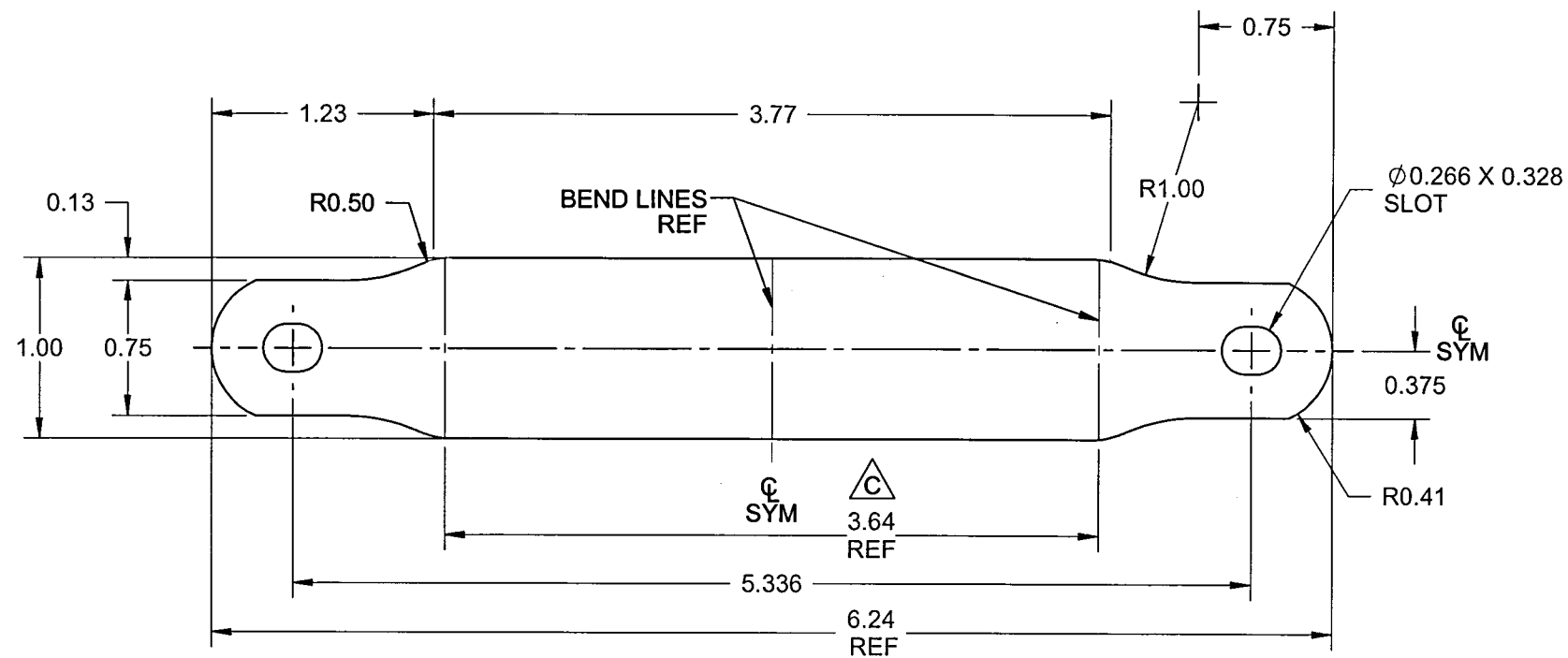


D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

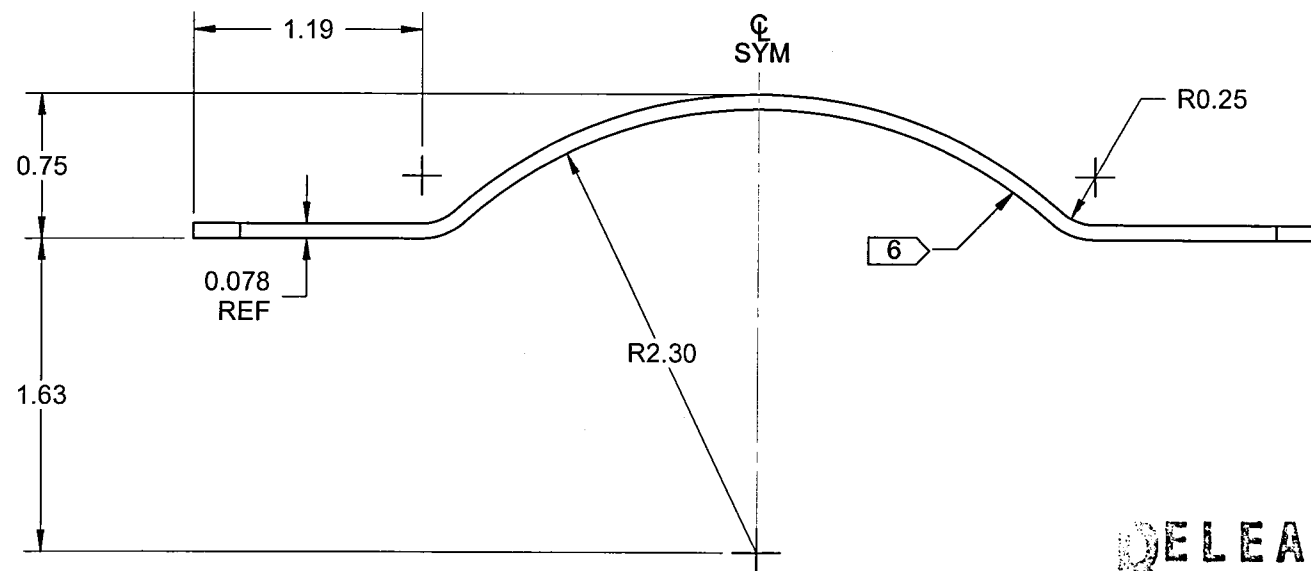
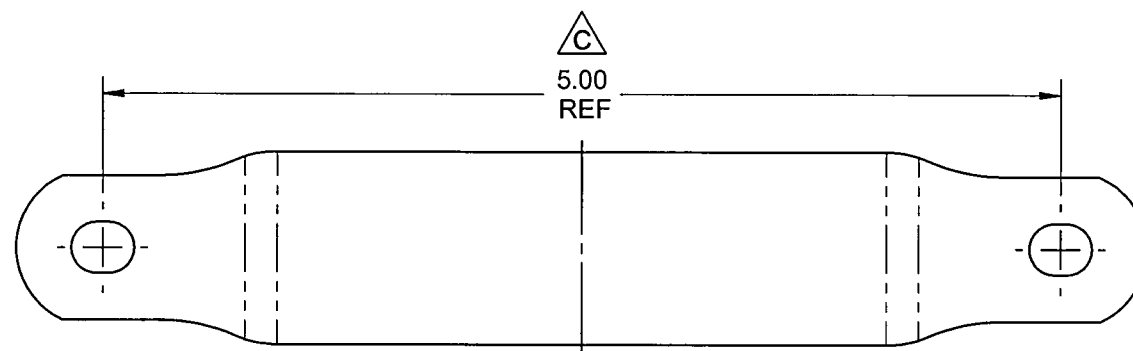
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D4060-3F 412 SKI CLAMP, BOTTOM
FLAT PATTERN



D4060-3 412 SKI CLAMP, BOTTOM
MAKE FROM D4060-3F

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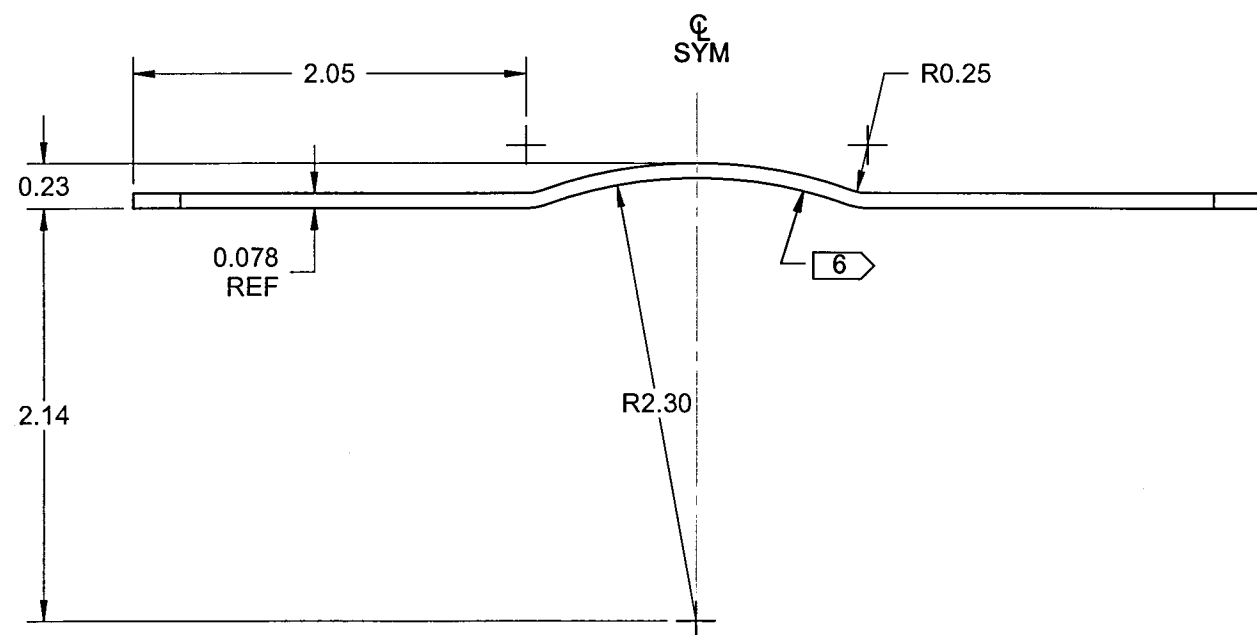
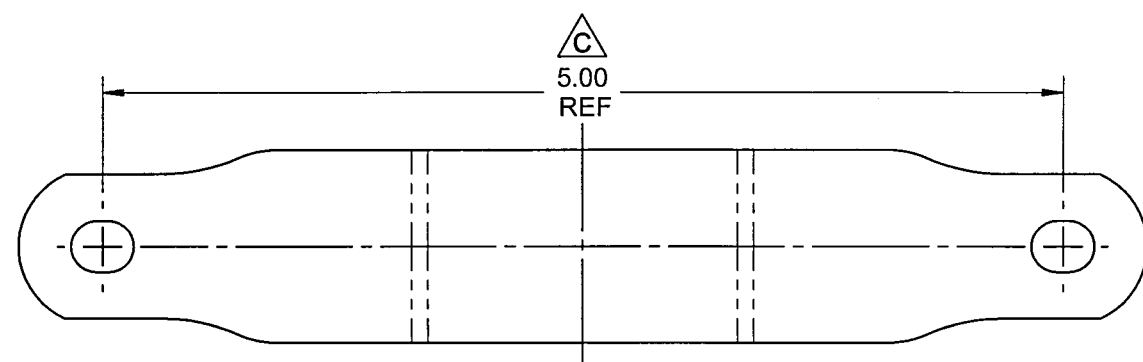
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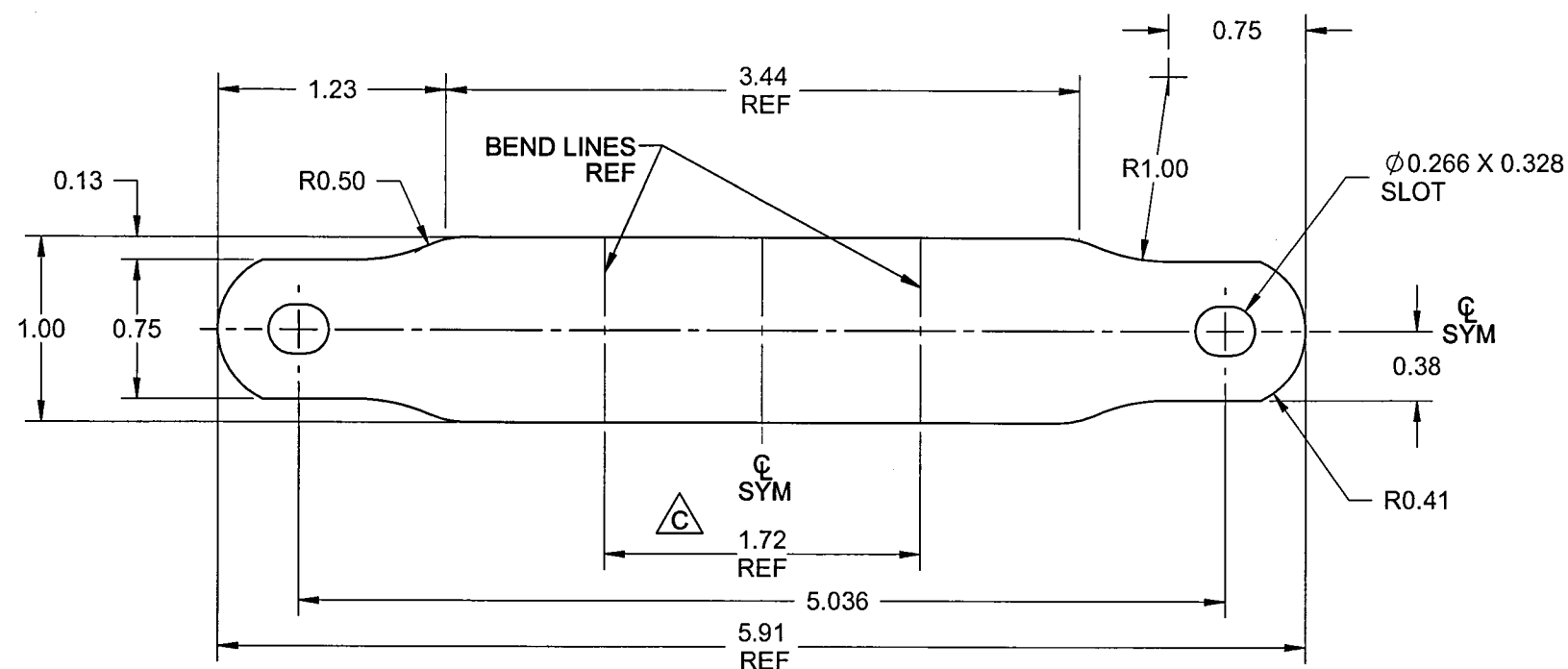
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D4060-5 412 SKI CLAMP, AFT
MAKE FROM D4060-5F

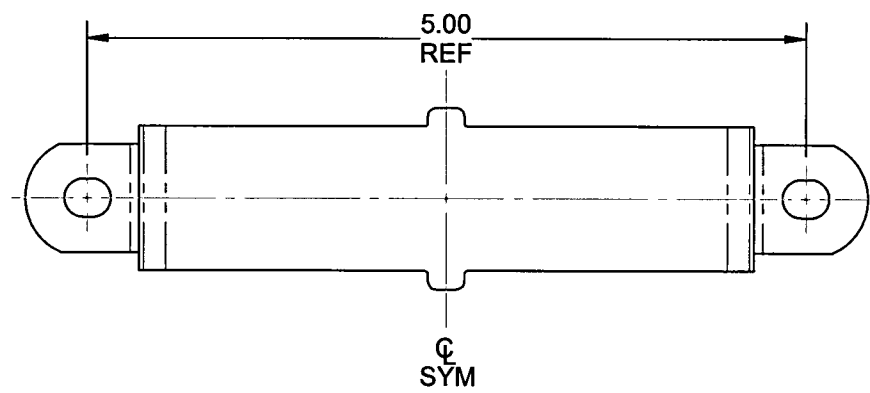
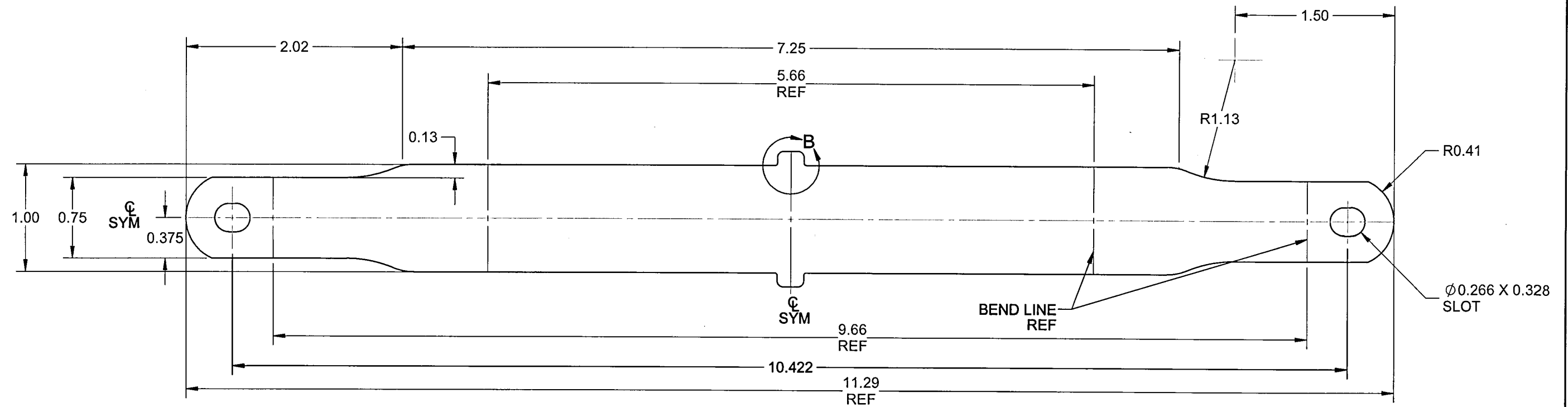


D4060-5F 412 SKI CLAMP, AFT
FLAT PATTERN

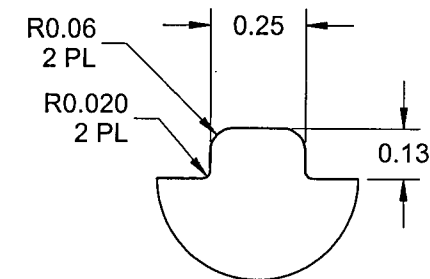
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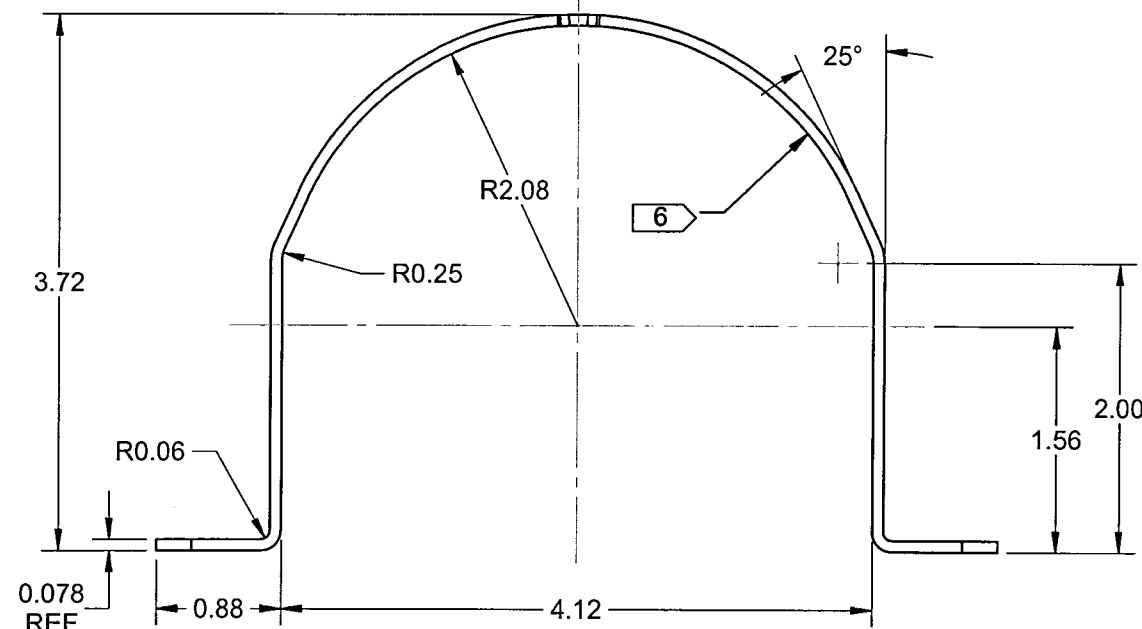
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D4060-7F BEARPAW CLAMP
FLAT PATTERN



DETAIL B
SCALE 2X
2 PL



D4060-7 BEARPAW CLAMP
MAKE FROM D4060-7F

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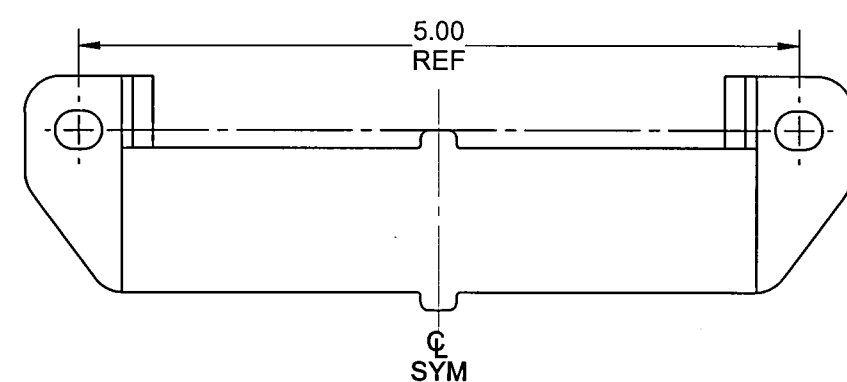
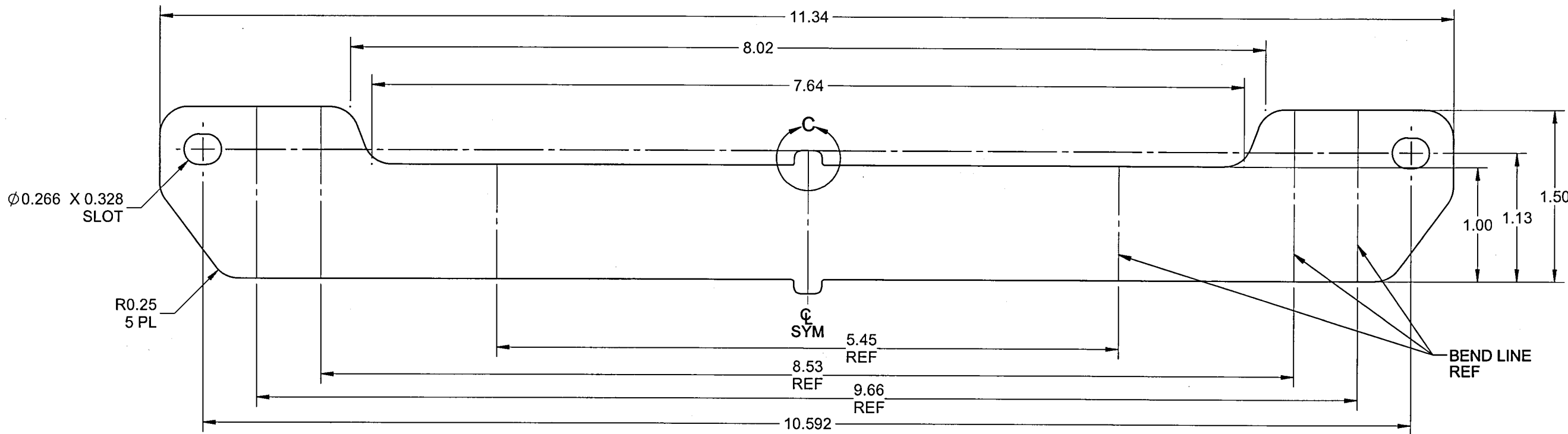
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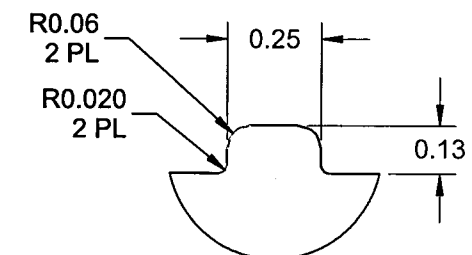
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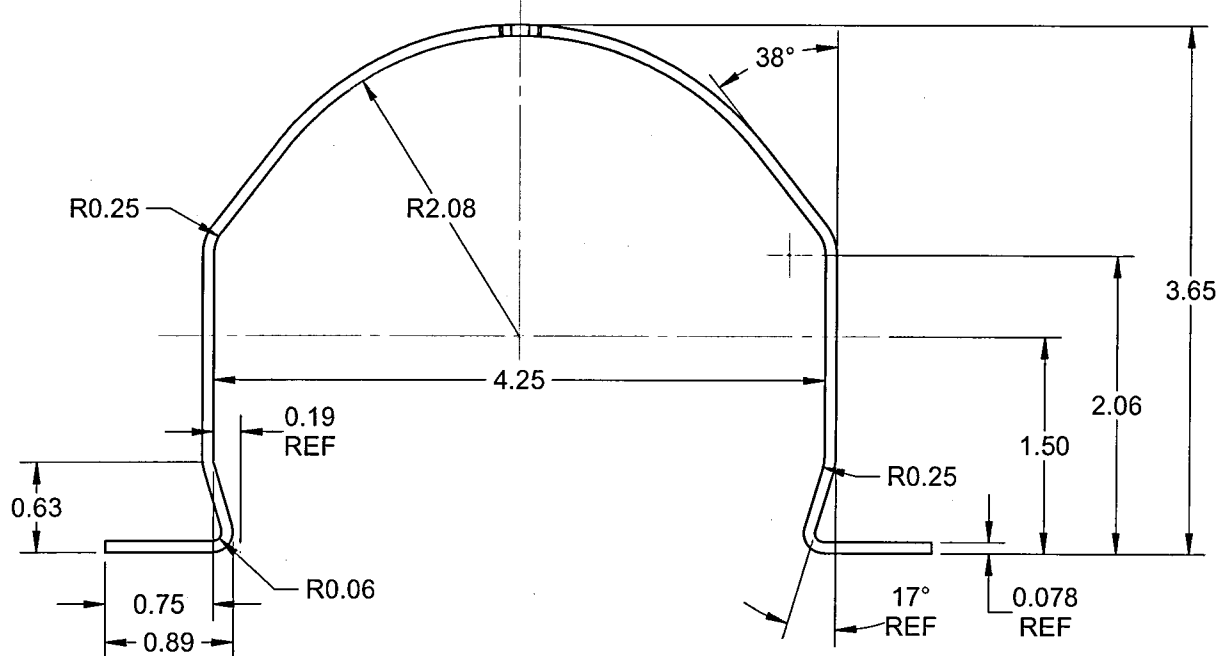
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D4060-9F AFT BEARPAW CLAMP 
FLAT PATTERN



DETAIL C
SCALE 2X
2 PL



D4060-9 AFT BEARPAW CLAMP 
MAKE FROM D4060-9F

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